



TECHNICAL DATA SHEET

ILLUSIONS GROUNDCOAT BLACK

PRODUCT DESCRIPTION

This product is the groundcoat part for the Illusions basecoat range of colours. It must be used under the Illusions colours to ensure the **ILLUSION** effect is achieved.

PRODUCT AND ADDITIVES

- Concept Illusion Groundcoat Black
- Concept Basecoat Reducer Range


SUITABLE SUBSTRATES

- Concept HS 2K Primer
- Sound existing surfaces, except for weak surfaces such as nitrocellulose or enamels.

MIXING RATIO




- 1 part Concept Illusions Groundcoat Black by volume.
- 50 – 80% Concept Basecoat Reducer by volume.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• Use 1.2 – 1.4mm through a suction feed gun.• Pressure at 350 – 450 kPa (Gravity feed is slightly higher pressure).	
-----------------------	---	---

APPLICATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Apply two to three even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 17 – 18 seconds B4 cup at 25°C. 	 17-18 SECONDS
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 5 – 10 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> • 30 – 40 minutes at 25°C for a Dry Film Thickness of 20 – 25 Micron. 	

TECHNICAL INFORMATION

COLOUR:	Black
COVERAGE:	8 m ² /L @ 25 Micron Dry Film Thickness.
PACKAGING:	500ML, 1LT
ITEM CODE:	A06C/IGCBLK
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 1 December 2004

REPLACES ISSUE: 1 July 2003