



# TECHNICAL DATA SHEET

## NO MIX™

### XIRALLIC TINTERS

#### PRODUCT DESCRIPTION

These tinters are used to compliment the Concept No Mix System. They require **NO MIXING**. The tinters in this range exhibit a crystal effect, producing a “high glitter with a pronounced shimmer behaviour”. They can be used in conjunction with the standard No Mix Colour System, producing an extensive range of colour formulations.

#### PRODUCT AND ADDITIVES

- 7 x Concept No Mix Xirallic Tinters
- 18 x Concept No Mix Pearl Tinters
- 42 x Concept No Mix Solid and Reduced Tinters
- 10 x Concept No Mix Metallic Tinters
- Concept NM Reducer




#### SUITABLE SUBSTRATES

- Concept HS 2K Primer
- Sound existing surfaces, except for weak surfaces such as nitrocellulose or enamels.

#### MIXING RATIO

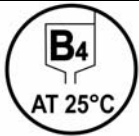


- 1 part Concept No Mix colour by volume.
- 50 – 70% Concept NM Reducer by volume.
- If required, 5% by volume of Concept Universal Hardener can be added to the No Mix colour, before thinning, to activate it.

## SPRAY GUN AND PRESSURE

<b>SPRAY GUN &amp; PRESSURE:</b>	<ul style="list-style-type: none"> <li>1.2 – 1.4 mm through gravity feed.</li> <li>Pressure is 350 – 450 kPa.</li> </ul>	
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## APPLICATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Apply two to three even coats.

<b>SPRAYING VISCOSITY:</b>	<ul style="list-style-type: none"> <li>17 – 18 seconds B4 cup at 25°C.</li> </ul>	 17-18 SECONDS
<b>FLASH-OFF TIME:</b>	<ul style="list-style-type: none"> <li>5 – 10 minutes between coats at 25°C.</li> </ul>	
<b>DRYING:</b>	<ul style="list-style-type: none"> <li>30 – 40 minutes at 25°C for a Dry Film Thickness of 20 – 25 Micron.</li> </ul>	

## TECHNICAL INFORMATION

<b>COLOUR:</b>	Large Range of Colour Formulations Available
<b>COVERAGE:</b>	8 m <sup>2</sup> /L @ 25 Micron Dry Film Thickness.
<b>PACKAGING:</b>	250ml, 1LT
<b>ITEM CODE:</b>	A14/NM
<b>SHELF LIFE:</b>	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

**REVISED: 21 December 2006**

**REPLACES ISSUE: 1 December 2004**