



TECHNICAL DATA SHEET

UNIVERSAL 4000 PRIMER

PRODUCT DESCRIPTION

A *high build primer* with excellent adhesion to bare metal including aluminium, fibreglass and galvanised surfaces. Also original finishes and previously painted surfaces in a sound condition. Suitable for use under Concept 2K Product range, Concept Unicryl 3000, Concept Series 400, Concept Series 200 and Concept Series 100.

PRODUCT AND ADDITIVES

- Concept Universal 4000 Primer
- Concept 2K Thinner Range




SUITABLE SUBSTRATES

- Sound existing finishes.
- Steel, Aluminium, Galvanised and Fibreglass surfaces.

MIXING RATIO





- Up to 50% reduction may be needed with Concept 2K Thinner.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• Use 1.5 - 1.8 mm• Pressure at 300 – 400 kPa	
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APPLICATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with Concept Light Rust & Metal Conditioner.
- Apply two to three coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 22 – 24 seconds B4 cup at 25°C. 	 22-24 SECONDS
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 10 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> • 1 – 2 hours at 25°C for a Dry Film Thickness of 50 – 80 Micron. 	
SANDING:	<ul style="list-style-type: none"> • Use P600 – P800. Sand thoroughly before applying finish coat. 	

TECHNICAL INFORMATION

COLOUR:	Yellow, Light Grey, White
COVERAGE:	3 m ² /L @ 80 Micron Dry Film Thickness.
PACKAGING:	1LT, 4LT, 20LT
ITEM CODE:	A03C/UNIMPRIM
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 8 June 2006

REPLACES ISSUE: 1 December 2004